Qty:

8 Um:

Each

Wednesday, 25/06/2008 2:17:40 PM

Jean-Luc Menard

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: CLEVIS

: N/A

: B1

: PB674300197

: 02/07/2008

: B6743001 PAGE30

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 40075

Estimate Number

: 12052

P.O. Number This Issue

: 25/06/2008

: NC

Prsht Rev. First Issue : //

Previous Run

: 40075

Written By Checked & Approved By

Comment

: Est.

В 05.10.14

S.O. No. :

Removed powder coat & added step 9 K

J/EC

Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC

: MACHINED PARTS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M6061T6R1000

ROUND BAR 1.00"

Comment: Qty.:

0.1925 f(s)/Unit

Total: 1.5397 f(s)

ROUND BAR 1.00*

Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)

(M6061T6R1.000)

Folio Rev:

Dwg Rev. /3/

Identify for B67-43001-97

Batch: 18/47

2.0

DOOSAN LATHE





Comment: DOOSAN

Turn as per Folio FA

& Dwg

B67-43001

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK



4.0

QC8

Comment: SECOND CHECK

HAND FINISHING!



5.0

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1



Wednesday, 25/06/2008 2:17:40 PM Date: Jean-Luc Menard User: **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: CLEVIS** Job Number: 40075 Part Number: PB674300197 Job Number: Seq. #: Machine Or Operation: Description: 6.0 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 101 8.0 QC21 FINAL INSPECTIONW/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion

-DART AEROSPACE LTD	Work Order: 2	10015
Description: CLEVIS	Part Number: \$67	43001-\$97
Inspection Dwg: Rev: B	P	age 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1000	+/010	1.001				
0188	+/010	, 188				
. 375	+/- 0010	- 375				
R. 500		. 560				
2,198	+/010	2,196				
- 950	+/010	- 948				
- 350	+/010	- 350				
- 880	+/010	- 878				
- 3/2	+/- + 1000 - 001	-315				
. 430	+/010	, 430				
- 500	7010	,500				

Measured by:	Audited by: J.F.	Prototype Approval:		A	<u>A</u>
Date: 08/07/04	Date: 08/07/04	Date:	10	(' '	

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

